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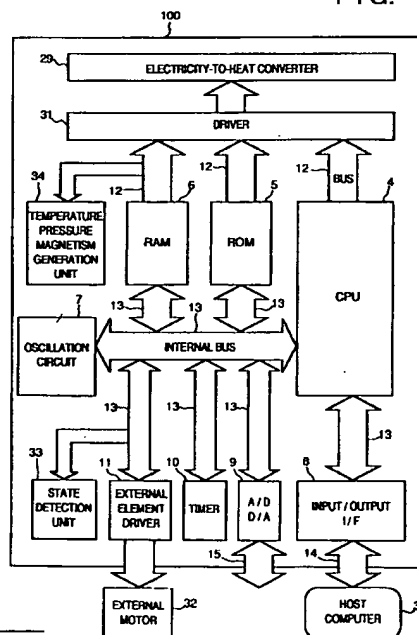
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(54) **Print head and printer apparatus using the same.**

(57) In a print head of this invention, electricity-to-heat converters and a driver circuit for driving these electricity-to-heat converters in accordance with print data are formed on a single board. The board further includes an input/output interface circuit for receiving print data from an external apparatus, a CPU for controlling a printer apparatus, a ROM, a RAM, an A/D converter, a D/A converter, a timer, and the like, and also includes an external element driver for driving a mechanism portion of the printer apparatus.

FIG. 1



BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to a print head for printing an image on a print medium when it is mounted on and driven by a printer apparatus main body, and a printer apparatus using the same.

2. Description of the Related Art

Figs. 2 to 4 show the arrangements of conventional print heads. In a print head shown in Fig. 2, electricity-to-heat converters 2 such as heating resistors, terminals 17a, and wiring lines 16 for connecting the terminals 17a and the electricity-to-heat converters 2 are arranged on a heater board 1a. In a print head shown in Fig. 3, a diode matrix 18 is arranged between terminals 17b and wiring lines 16, so that driving signals from an external circuit can be received via a smaller number of terminals 17b than the number of terminals 17a in Fig. 2. In the case of a print head shown in Fig. 4, a driver 3 is arranged in a heater board 1c, and the driver 3 and electricity-to-heat converters 2 are directly connected by wiring lines 16. Print data for driving the electricity-to-heat converters 2 to generate heat are input from terminals 17c to shift registers 20. In this case, the number of terminals 17c can be smaller than the numbers of terminals 17a and 17b on the above-mentioned heater boards 1a and 1b.

Figs. 5 and 6 show the arrangements of printer apparatuses which adopt such print heads.

Fig. 5 is a block diagram showing a connection between the arrangement of a printer apparatus adopting the print head shown in Fig. 2 or 3, and a host computer 30.

Referring to Fig. 5, the host computer 30 supplies print information to an input/output interface (I/F) 8 in a printer apparatus 21. The print information is supplied to a microprocessor (MPU) 28, and is converted by the MPU 28 into predetermined print information under the control of a program stored in a memory (not shown). The converted print information is supplied to the heater board 1a or 1b via a driver 27. The driver 27 drives the electricity-to-heat converters 2 of a head 22 to discharge ink droplets, thereby printing an image on a print medium. The print head 22 comprises, e.g., a temperature control heater 24 for increasing the temperature of the print head 22, a temperature sensor 25 for detecting the head temperature, and the like in addition to the heater board 1a or 1b, and is controlled to improve print quality using the MPU 28 and the driver 27.

Fig. 6 is a block diagram showing a connection between the arrangement of a printer apparatus which adopts a print head 22 shown in Fig. 4 and the host computer 30. In the print head 22 shown in Fig.

6, the heater board 1c builds in the driver 27 in addition to the electricity-to-heat converters 2. A power supply 26 is connected to the driver 27, and print data is supplied to the electricity-to-heat converters 2 via the driver 27.

The above-mentioned conventional arrangements suffer the following problems to be solved.

The print head shown in Fig. 2 requires the terminals 17a and the wiring lines in correspondence with the number of electricity-to-heat converters. Therefore, the board size of the heater board 1a increases, and the wiring lines in the printer apparatus 21 increase in number and are complicated, resulting in an increase in cost.

In the case of the print head shown in Fig. 3, when the diode matrix 18 ($m \times p$) is used, the number of electrical contacts of the terminals 17b and the number of wiring lines can be $(m + p)$ since the number n of the electricity-to-heat converters is given by $n = m \times p$. However, in this case, since a matrix driving method is adopted, the degree of freedom in a method of driving nozzles is lowered.

In the case of the print head shown in Fig. 4, the number of electrical contacts of the terminals 17c and the number of wiring lines are smaller than those of the above-mentioned print heads. However, since this head adopts a serial data transfer method using the shift registers 20, print data must be temporarily converted into serial data in the printer apparatus 21. Therefore, the loads on software and hardware increase, resulting in a decrease in transfer rate of print data and an increase in hardware cost.

Furthermore, in the conventional printer apparatus as shown in Figs. 5 and 6, it is required to provide an interface 8 for inputting information transferred from the host computer 30, a microprocessor 28 for processing the information, and a signal path (such as a cable) for transferring a signal to a driving head in the printer apparatus. Furthermore, another signal path for transferring the information to the microprocessor 28 to feedback the temperature information detected by the temperature sensor 25 of the print head is also required. Thus, problems arise in complication in the circuit constitution, increase in the circuit scale of the entire apparatus, and increase in cost due to the increase of the number of assembling steps.

SUMMARY OF THE INVENTION

The present invention has been made in consideration of the above-mentioned prior art, and one aspect is to provide a print head which can reduce the circuit scale of the entire apparatus and can reduce cost and shorten the data processing time since it mounts various circuits on a board of the print head, and a printer apparatus using the same.

It is another aspect of the present invention to provide a print head which can greatly reduce cost of

the entire printer apparatus since it builds in most of electrical circuits of the printer apparatus in a board of the print head, and a printer apparatus using the same.

It is still another aspect of the present invention to provide a print head which can achieve high-speed data processing since it mounts a control circuit on a print head board, so that the control circuit has a memory arrangement suited for the arrangement of the print head, and a printer apparatus using the same.

It is still another aspect of the present invention to provide a print head which can make the entire printer apparatus compact.

It is still another aspect of the present invention to provide a print head which can achieve multi-functions since temperature input/output devices, light or magnetism, pressure input/output devices, driving elements for an external motor and the head, and the like are formed in a single process in the manufacture of a board of the print head, and a printer apparatus using the same.

Other features and advantages of the present invention will be apparent from the following description taken in conjunction with the accompanying drawings, in which like reference characters designate the same or similar parts throughout the figures thereof.

BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings, which are incorporated in and constitute a part of the specification, illustrate embodiments of the invention and, together with the description, serve to explain the principle of the invention.

Fig. 1 is a block diagram showing the arrangement of a heater board used in a printer apparatus according to an embodiment of the present invention;

Fig. 2 is a plan view showing the arrangement of a conventional heater board;

Fig. 3 is a plan view showing the arrangement of another conventional heater board;

Fig. 4 is a plan view showing the arrangement of still another conventional heater board;

Fig. 5 is a block diagram showing the arrangement of a printer apparatus using the conventional heater board;

Fig. 6 is a block diagram showing the arrangement of a printer apparatus using the conventional heater board;

Fig. 7 is a block diagram showing the arrangement of a printer apparatus using the heater board according to the embodiment shown in Fig. 1;

Fig. 8 is a schematic perspective view of an ink-jet recording apparatus IJRA to which the present

invention can be applied; and

Fig. 9 is a schematic block diagram showing the arrangement of the ink-jet recording apparatus shown in Fig. 8.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

The preferred embodiments of the present invention will be described in detail hereinafter with reference to the accompanying drawings.

Fig. 1 is a block diagram showing the arrangement of a heater board 100 of a print head according to this embodiment. In this embodiment, the print head is driven by energizing heating resistors (electricity-to-heat converters 29) arranged in correspondence with nozzles. The heating resistors are arranged in the corresponding nozzles. An ink under-goes film boiling based on heat generated by the resistors, and the nozzles (print elements) discharge ink droplets, thus achieving a print operation.

The heater board 100 of this embodiment builds in most of electrical circuits required in a normal printer apparatus. Print data and print control data from a host computer 30 are input to the head via a transmission line 14 and an input/output interface 8. The print data input from the host computer 30 is fetched by a microprocessor unit (CPU) 4 via an internal bus 13. Note that the transmission line 14 generally complies with a Centronics interface, RS232C, or the like, while the internal bus 13 includes a data bus, an address bus, and a control bus, and transmits a plurality of parallel signals (e.g., 4-bit signals, 8-bit signals, 16-bit signals, or the like) in units of bits of arithmetic processing of the CPU 4.

The fetched print data may be compressed one. Since image data has a large data volume and imposes heavy loads on the memory for storing the data and the transfer time of the data, data compression is normally performed. Compressed data is transferred to the heater board 100 of this embodiment, and is expanded to original image data by the CPU 4 of the heater board 100, thus saving the data transfer time and the memory capacity of the apparatus main body.

The print data fetched by the CPU 4 includes, e.g., image data, image control data, image quality correction data, and the like, and is processed using a ROM 5 and a RAM 6, which are built in the heater board 100 and are connected via corresponding internal buses 13. The ROM 5 stores a control program for the CPU 4, and also stores predetermined image data as patterns. The ROM 5 may comprise a mask ROM, E²PROM, one-time ROM, or the like. The RAM 6 is used as an area for data supplied from the host computer 30 and a work area for data processing and arithmetic processing, and stores image data, print data subjected to image processing, and the like. These

data are supplied to electricity-to-heat converters 29 via a driver 31, and the electricity-to-heat converters 29 are selectively driven to generate heat in accordance with the print data, thereby discharging ink droplets.

Depending on situations, print data is supplied from the CPU 4 to the driver 31 via an internal bus 12, or is directly supplied from the ROM 5 or the RAM 6 to the driver 31. When a large volume of data are to be supplied to the driver 31 at high speed, a method (direct memory access: DMA) for directly supplying data from the ROM 5 or the RAM 6 to the driver 31 is adopted. Furthermore, each of the ROM 5 and the RAM 6 has an $n \times x$ memory arrangement in correspondence with the number n of nozzles, and each corresponding internal bus 12 has n lines, so that a memory (RAM 6) directly supplies data to the driver 31 or the electricity-to-heat converters 29, thus realizing high-speed data transfer.

The heater board 100 is provided with a clock oscillation circuit 7, and the CPU 4 operates in accordance with a clock signal output from the oscillation circuit 7. Reference numeral 10 denotes a timer circuit for measuring a predetermined period of time in accordance with an instruction from the CPU 4, and informs the lapse of the time to the CPU 4. Thus, the CPU 4 can control the energization time of the electricity-to-heat converters 29 and a motor 32. Reference numeral 11 denotes an external element driver for driving the external motor 32, a solenoid, and an external head (not shown). Reference numeral 9 denotes an A/D & D/A converter unit having analog circuits such as an A/D converter, a D/A converter, an operational amplifier, and the like. The converter unit 9 can convert an analog signal input from an external circuit via input/output terminals 15 into a digital signal, and can output the digital signal onto a corresponding internal bus 13. The converter unit 9 can also convert a digital signal from the internal bus 13 into an analog signal, and can output the analog signal. Also, when a light-emitting element, a light-receiving element, a magnetic sensor, (none of them are shown) and the like are arranged to detect the print position (scanning position of a carriage), synchronization with the print timing can be achieved. Furthermore, when a temperature-pressure-magnetism generation unit 34, a status detection unit 33 (e.g., a temperature detection element or a pressure detection element), and the like are arranged, feedback control can be realized by detecting the head temperature.

Also, when an electromagnetic wave detection element (not shown) is arranged, a print signal and a control signal can be input by means of radio waves. When a heat generation element (a heater, light-emitting element (laser or the like, an electromagnetic wave such as a microwave) is arranged to thermally evaporate an ink discharged onto a print paper sheet, image quality can be improved.

Fig. 7 shows the arrangement of the printer apparatus as a whole, and the same reference numerals in Fig. 7 denote the same parts as in Fig. 1.

Upon comparison between the arrangement of a printer apparatus 21 of this embodiment and the conventional arrangement shown in Fig. 5 or 6, the arrangement of the printer apparatus main body is simplified in this embodiment, and cost can be greatly reduced even if an increase in cost required for realizing the arrangement of the heater board 100 of this embodiment is taken into consideration. Furthermore, since this heater board 100 comprises the interface 8 with the host computer 30, the electricity-to-heat converters 29, the driver 31 for the converters 29, the timer circuit 10, the A/D & D/A converter unit 9, the driver for the external motor 32, and the like, the loads on software and hardware upon data transfer among units can be eliminated, thus achieving reduction of the circuit scale and a decrease in development cost.

Fig. 8 is a schematic perspective view of an ink-jet printer apparatus IJA to which the present invention can be applied. Referring to Fig. 8, a carriage HC is engaged with a spiral groove 5004 of a lead screw 5005, which is rotated via driving force transmission gears 5011 and 5009 in synchronism with the reverse/forward rotation of a driving motor 5013. The carriage HC has a pin (not shown), and is reciprocally moved in the directions of arrows *a* and *b* along a shaft 5003 in Fig. 8. The carriage HC carries an ink-jet head IJH and an ink-jet cartridge IJC. The heater board 100 of the ink-jet head IJH comprises the above-mentioned circuit shown in Fig. 1. Reference numeral 5002 denotes a pressing plate for pressing a paper sheet against a platen 5000 across the moving direction of the carriage HC. Reference numerals 5007 and 5008 denote photocouplers which constitute a home position detection unit for detecting the presence of a lever 5006 of the carriage HC, and, for example, switching the rotational direction of the motor 5013. Reference numeral 5016 denotes a member for supporting a cap member 5022 for capping the front surface of the print head IJH; and 5015, a suction unit for drawing the interior of this cap by suction, and performing suction recovery of the print head IJH via an intra-cap opening 5023. Reference numeral 5017 denotes a cleaning blade; and 5019, a member for supporting the blade 5017 to be movable in the back-and-forth direction. These members are supported on a main body support plate 5018. The shape of the blade 5017 is not limited to one illustrated in Fig. 8, and a known cleaning blade can be applied to this embodiment, needless to say. Reference numeral 5012 denotes a lever for initiating a suction process of the suction recovery. The lever 5012 is moved upon movement of a cam 5020 which is engaged with the carriage HC, and its movement control is performed by known transmission means (e.g., clutch switching 5010) on the basis of the driving force from

the driving motor 5013.

These capping, cleaning, and suction recovery processes are designed to be executed at their corresponding positions upon operation of the lead screw 5005 when the carriage HC reaches an area at the home position side. However, the present invention is not limited to this as long as required operations are performed at known timings.

<Description of Control Arrangement>

The control arrangement for executing print control of the above-mentioned apparatus will be described below with reference to the block diagram shown in Fig. 9. In Fig. 9, the circuit portion of the heater board 100 is surrounded by a dotted line. Referring to Fig. 9 showing the control circuit, reference numeral 1700 denotes an interface for inputting a print signal; 1701, an MPU; 1702, a program ROM for storing a control program to be executed by the MPU 1701; and 1703, a dynamic RAM for storing various data (the print signal, print data to be supplied to a print head 1708, and the like). Reference numeral 1704 denotes a gate array for controlling supply of print data to the print head 1708, and also performing data transfer control among the interface 1700, the MPU 1701, and the RAM 1703. Reference numeral 5013 denotes a carrier motor for conveying the print head 1708; and 1709, a feeding motor for feeding a recording paper sheet. Reference numeral 1705 denotes a head driver for driving the head 1708; and 1706 and 1707, motor drivers for respectively driving the feeding motor 1709 and the carrier motor 5013.

The operation of the control arrangement will be described below. When a recording signal is input to the interface 1700, the recording signal is converted into print data for a print operation between the gate array 1704 and the MPU 1701. The motor drivers 1706 and 1707 are driven, and the print head 1708 is driven in accordance with print data supplied to the head driver 1705, thereby performing a print operation.

The constituting elements of the present invention can be assembled in the above-mentioned control arrangement of the ink-jet printer. The present invention is not limited to the printer apparatus of this embodiment, but can be applied to other printer apparatuses such as a thermal printer and printers having other arrangements.

The present invention is especially advantageous to be applied to an ink-jet print head and printer apparatus, that perform printing by utilizing thermal energy to form flying fluid droplets, among various ink-jet printer systems, so as to obtain excellent printed matter.

As for the typical structure and principle, it is preferable that the basic structure disclosed in, for example, U.S. Patent No. 4,723,129 or 4,740,796 is em-

ployed. The aforesaid method can be adapted to both a so-called on-demand type apparatus and a continuous type apparatus. In particular, a satisfactory effect can be obtained when the on-demand type apparatus is employed because of the structure arranged in such a manner that one or more drive signals, which rapidly raise the temperature of an electricity-to-heat converter disposed to face a sheet or a fluid passage which holds the fluid (ink) to a level higher than levels at which nuclear boiling takes place are applied to the electricity-to-heat converter so as to generate heat energy in the electricity-to-heat converter and to cause the heat effecting surface of the print head to take place film boiling so that bubbles can be formed in the fluid (ink) to correspond to the one or more drive signals. The enlargement/contraction of the bubble will cause the fluid (ink) to be discharged through a discharging opening so that one or more droplets are formed. If a pulse shape drive signal is employed, the bubble can be enlarged/contracted immediately and properly, causing a further preferred effect to be obtained because the fluid (ink) can be discharged while revealing excellent responsibility.

It is preferable that a pulse drive signal disclosed in U.S. Patent No. 4,463,359 or 4,345,262 is employed. If conditions disclosed in U.S. Patent No. 4,313,124 which is an invention relating to the temperature rising ratio at the heat effecting surface are employed, a satisfactory print result can be obtained.

As an alternative to the structure (linear fluid passage or perpendicular fluid passage) of the print head disclosed in each of the aforesaid inventions and having an arrangement that discharge ports, fluid passages and electricity-to-heat converters are combined, a structure having an arrangement that the heat effecting surface is disposed in a bent region and disclosed in U.S. Patent No. 4,558,333 or 4,459,600 may be employed. In addition, the following structures may be employed: a structure having an arrangement that a common slit is formed to serve as a discharge section of a plurality of electricity-to-heat converters and disclosed in Japanese Patent Laid-Open No. 59-123670; and a structure disclosed in Japanese Patent Laid-Open No. 59-138461 in which an opening for absorbing pressure waves of heat energy is disposed to correspond to the discharge section.

Furthermore, as a print head of the full line type having a length corresponding to the maximum width of a print medium which can be recorded by the printer apparatus, either the construction which satisfies its length by a combination of a plurality of print heads as disclosed in the above specifications or the construction as a single full line type print head which has integrally been formed can be used.

In addition, the invention is effective for a print head of the freely exchangeable chip type which en-

ables electrical connection to the printer apparatus main body or supply of ink from the main device by being mounted onto the apparatus main body, or for the case by use of a print head of the cartridge type provided integrally on the print head itself.

It is preferred to additionally employ the print head restoring means and the auxiliary means provided as the component of the present invention because the effect of the present invention can be further stabled. Specifically, it is preferable to employ a print head capping means, a cleaning means, a pressurizing or suction means, an electricity-to-heat converter, an another heating element or a sub-heating means constituted by combining them and a sub-emitting mode in which an emitting is performed independently from the printing emitting in order to stably perform the printing operation.

The printer apparatus may be arranged to be capable of printing a color-combined image composed of different colors or a full color image obtained by mixing colors to each other by integrally forming the print head or by combining a plurality of print heads as well as printing only a main color such as black.

Although a fluid ink is employed in the aforesaid embodiment of the present invention, ink which is solidified at the room temperature or lower and as well as softened at the room temperature, ink in the form of a fluid at the room temperature, or an ink which is formed into a fluid when the print signal is supplied may be employed because the aforesaid ink-jet method is ordinarily arranged in such a manner that the temperature of ink is controlled in a range from 30°C or higher to 70°C or lower so as to make the viscosity of the ink to be included in a stable discharge range.

Furthermore, ink of the following types can be adapted to the present invention: ink which is liquified when heat energy is supplied in response to the print signal so as to be discharged in the form of fluid ink, the aforesaid ink being exemplified by ink, the temperature rise of which due to supply of the heat energy is positively prevented by utilizing the temperature rise as energy of state change from the solid state to the liquid state; and ink which is solidified when it is allowed to stand for the purpose of preventing the ink evaporation. Furthermore, ink which is first liquified when supplied with heat energy may be adapted to the present invention. In the aforesaid case, the ink may be of a type which is held as fluid or solid material in a recess of a porous sheet or a through hole at a position to face the electricity-to-heat converter as disclosed in Japanese Patent Laid-Open No. 54-56847 or Japanese Patent Laid-Open No. 60-71260. It is the most preferred way for the ink to be adopted to the aforesaid film boiling method.

In addition, the printer apparatus of the present invention may be used as an integrated or independent image output terminal of an information processing equipment such as a wordprocessor, a computer,

or the like, may be combined with a reader or the like to constitute a copying machine, or may be applied to a facsimile apparatus having a transmission/reception function.

The present invention can be applied to a system constituted by a plurality of devices, or to an apparatus comprising a single device. Furthermore, the invention is applicable also to a case where the object of the invention is attained by supplying a program to a system or apparatus.

As described above, according to this embodiment, the following effects can be expected.

(1) Since most of electrical circuits in the printer apparatus used for printing are built in the heater board 100 of the print head, only a signal path needs to be provided so that information transferred from the host computer 30 is inputted into the print head. Thus, cost can be greatly reduced.

(2) Since the heater board 100 can employ a memory arrangement or system arrangement suited for the number of nozzles, high-speed data processing can be realized.

(3) Since most of electrical circuits in the printer apparatus used for printing are built in the heater board 100 of the print head, the number of circuits in the printer apparatus is reduced, and only a signal path needs to be provided so that information transferred from the host computer 30 is inputted into the print head. Furthermore, when the print control is adjusted in accordance with the detected temperature in the print head, the output of the temperature sensor does not have to be transferred to the circuit in the printer apparatus as the conventional printer. Thus, the constitution of the printer apparatus is simplified, and the size of the entire printer apparatus can be rendered compact.

(4) Since temperature input/output devices, light or magnetism-pressure input/output devices, driving elements for an external motor and the head, and the like are formed in a single process in the manufacture of the heater board, multi-functions can be realized, cost of the entire printer can be reduced, and high-speed processing of print data can be realized.

The present invention is not limited to the above embodiments and various changes and modification can be made within the spirit and scope of the present invention. Therefore, to apprise the public of the scope of the present invention, the following claims are made.

Claims

1. A print head for printing an image on a print medium when said print head is mounted on and driven by a print apparatus main body, compris-

- ing:
 a print element for forming a pixel on the print medium;
 control means for controlling at least the print apparatus;
 print element driving means for driving said print element in accordance with print data under the control of said control means;
 transmission/reception means for transmitting/receiving data to/from an external apparatus under the control of said control means; and
 driving means for driving a mechanism portion of the printer apparatus in accordance with a control signal from said control means.
2. The head according to claim 1, wherein said print element driving means, said print element, said control means, said transmission/reception means, and said driving means are formed on a single substrate.
 3. The head according to claim 1, further comprising:
 detection means for detecting a state of said print head.
 4. The head according to claim 1, further comprising:
 storage means for storing print data, control data, and a program to be executed by said control means.
 5. The head according to claim 1, wherein said control means controls formation of the pixel and the external apparatus on the basis of the print data, the control data, and an output from print head state detection means.
 6. The head according to claim 1, wherein said control means comprises a CPU for processing control data for controlling formation of the pixel and the external apparatus.
 7. The head according to claim 1, wherein said print head comprises an ink-jet head for performing printing by discharging an ink onto a print medium.
 8. The head according to claim 7, wherein said ink-jet head is a print head for discharging an ink by utilizing thermal energy, and comprises a thermal energy converter for generating thermal energy to be given to the ink.
 9. The head according to claim 2, wherein said substrate comprises a heater board.

10. A printer apparatus for printing an image on a print medium by driving a print head, comprising:
 wherein said print head comprises a print element for forming a pixel on the print medium, control means for controlling at least the print apparatus, print element driving means for driving said print element in accordance with print data under the control of said control means, transmission/reception means for transmitting/receiving data to/from an external apparatus under the control of said control means, and driving means for driving a mechanism portion of the printer apparatus in accordance with a control signal from said control means.
11. The apparatus according to claim 10, wherein said print head comprises an ink-jet head for performing printing by discharging an ink onto the print medium.
12. The apparatus according to claim 11, wherein said ink-jet head is a print head for discharging an ink by utilizing thermal energy, and comprises a thermal energy converter for generating thermal energy to be given to the ink.
13. A print head for a printing apparatus, comprising data processing circuits for the printing elements of the head, said circuits being arranged on a printed circuit board located within the body of the print head.
14. A print head which can achieve high-speed data processing having a control circuit on a print head board, the control circuit including a memory arrangement suited for the control of the print head.
15. A print head which can compensate multi-functions including temperature input/output devices, light or magnetism pressure input/output devices, driving elements for an external motor and the head, formed on a board arranged within said print head.

FIG. 1

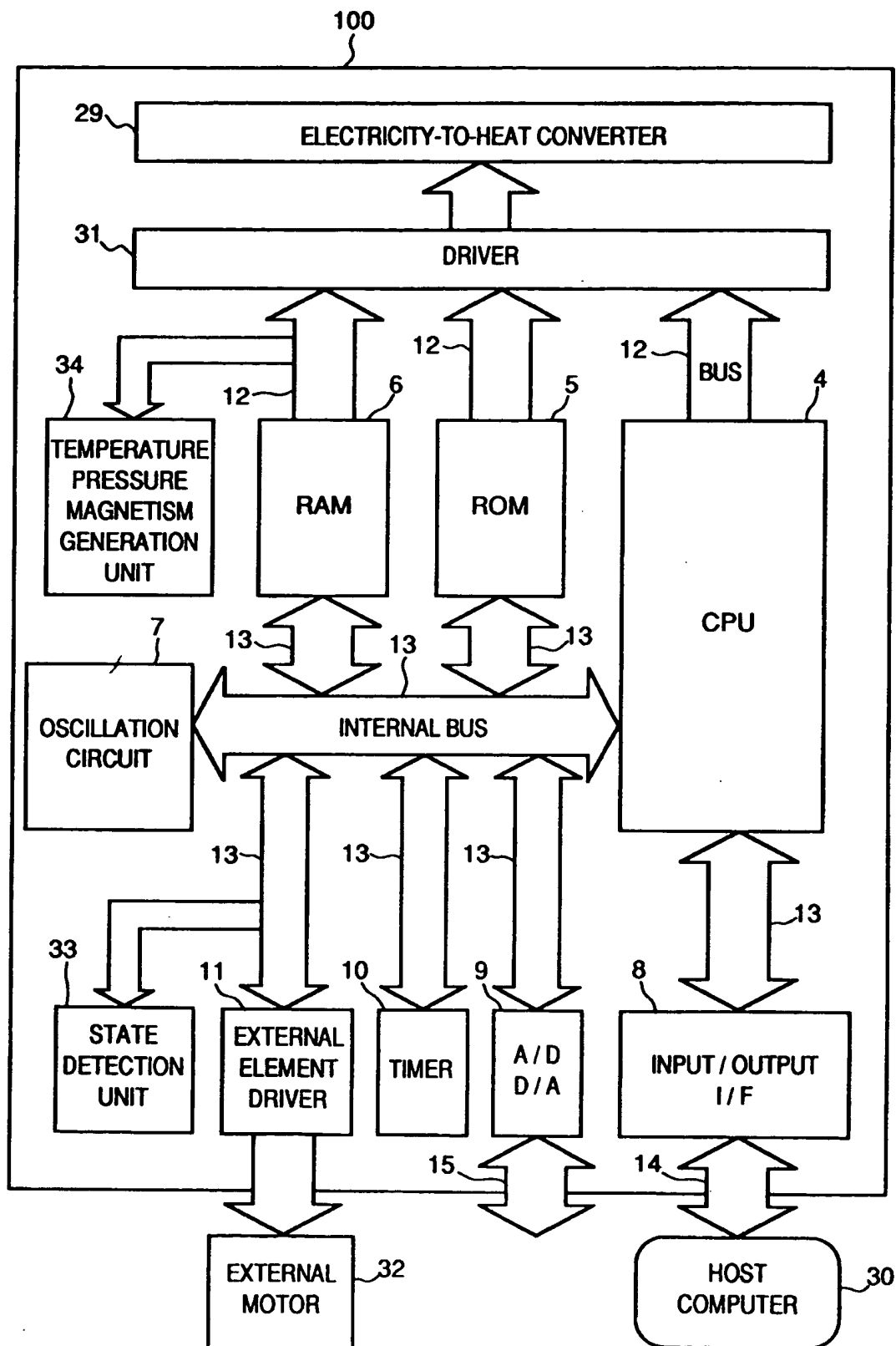


FIG. 2

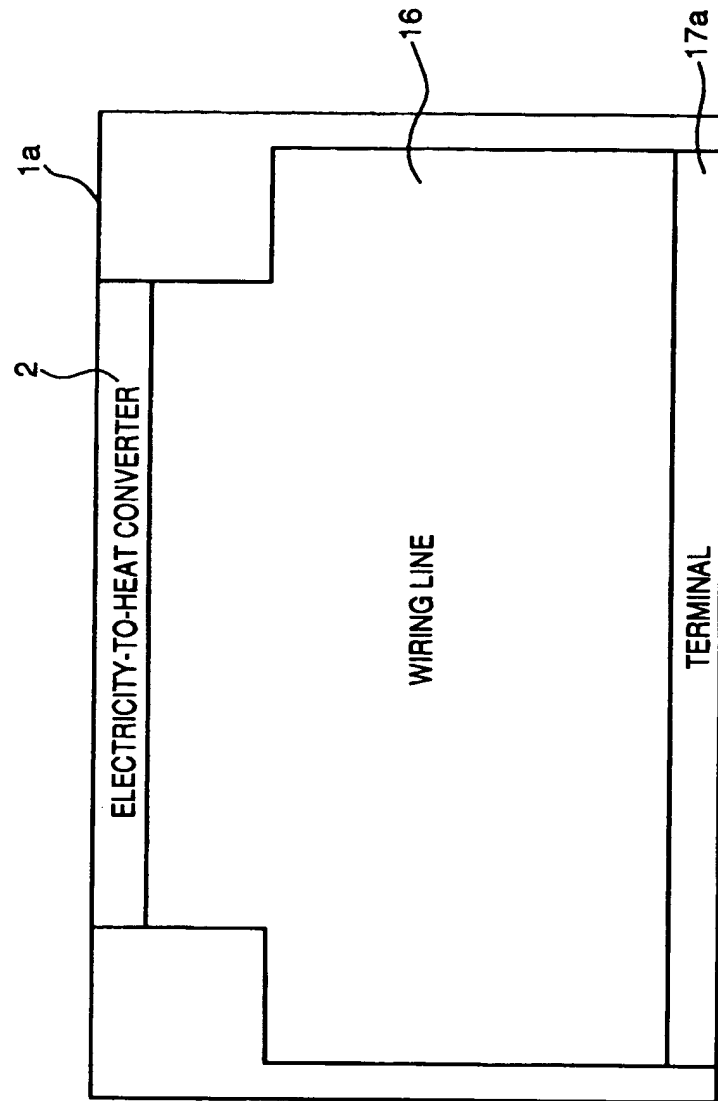


FIG. 3

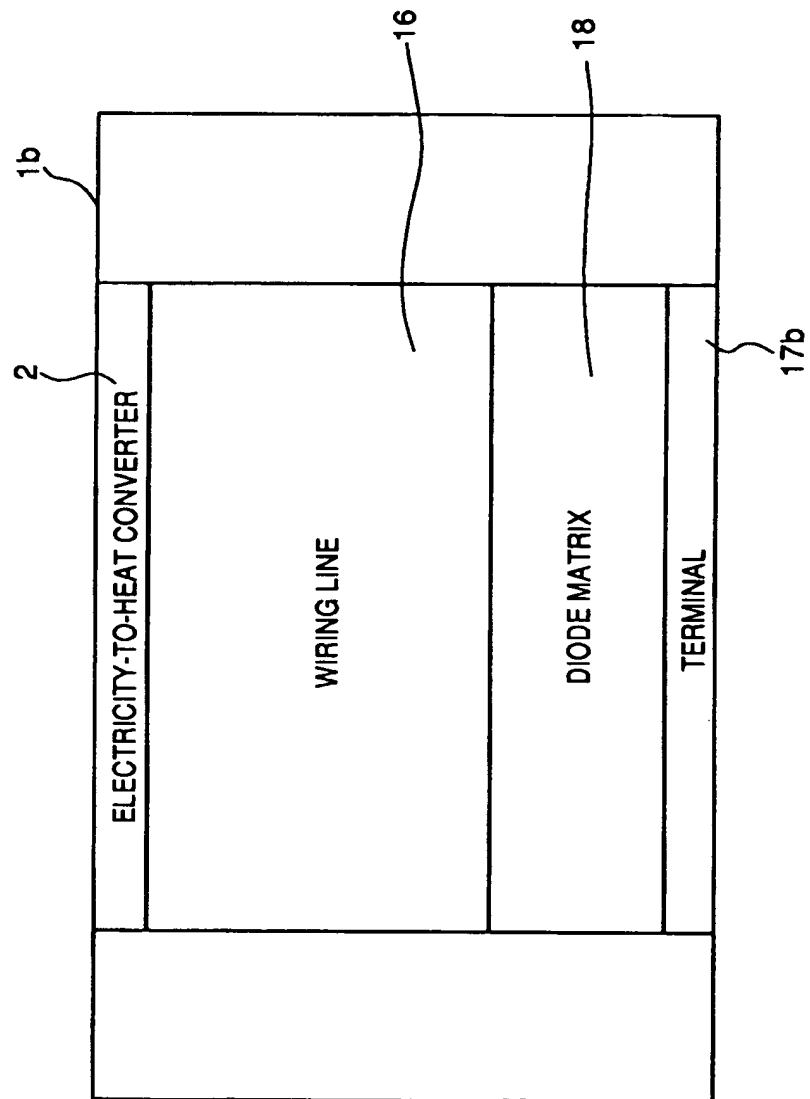


FIG. 4

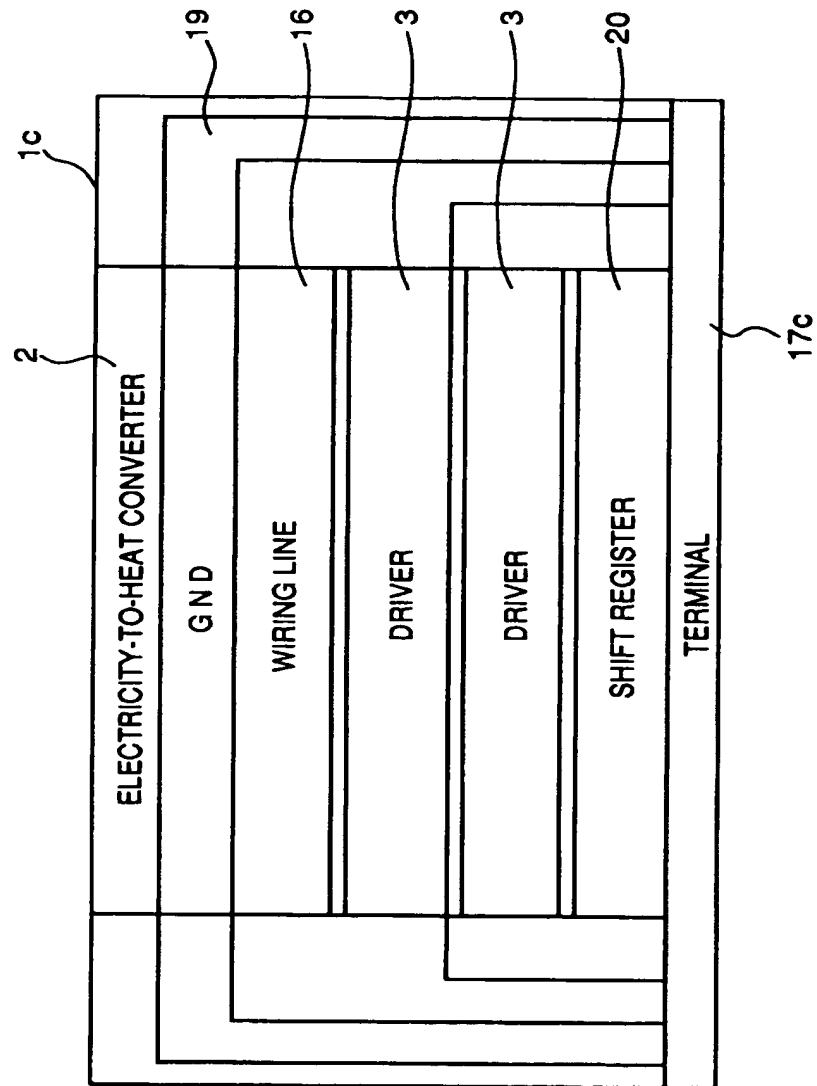


FIG. 5

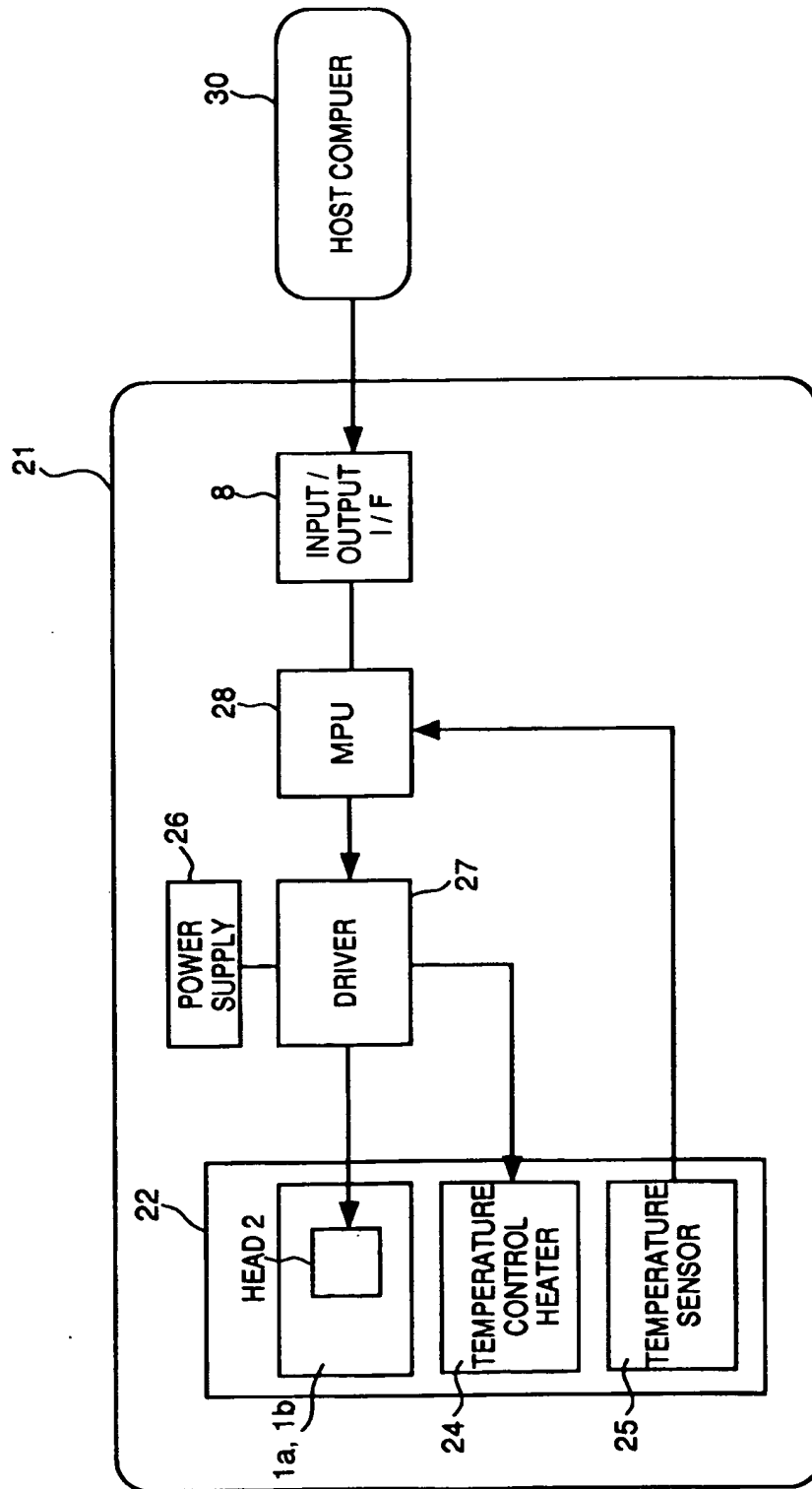


FIG. 6

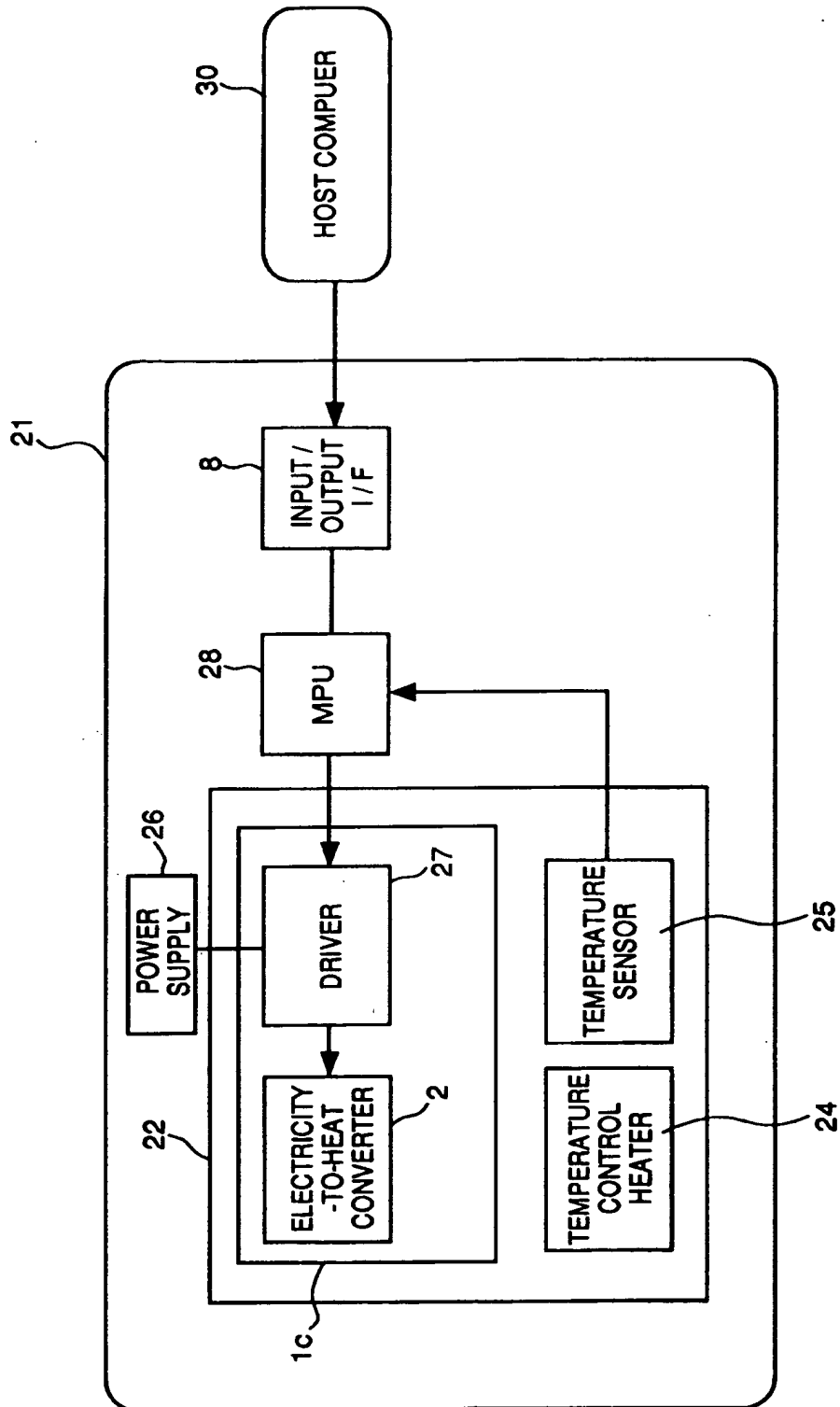


FIG. 7

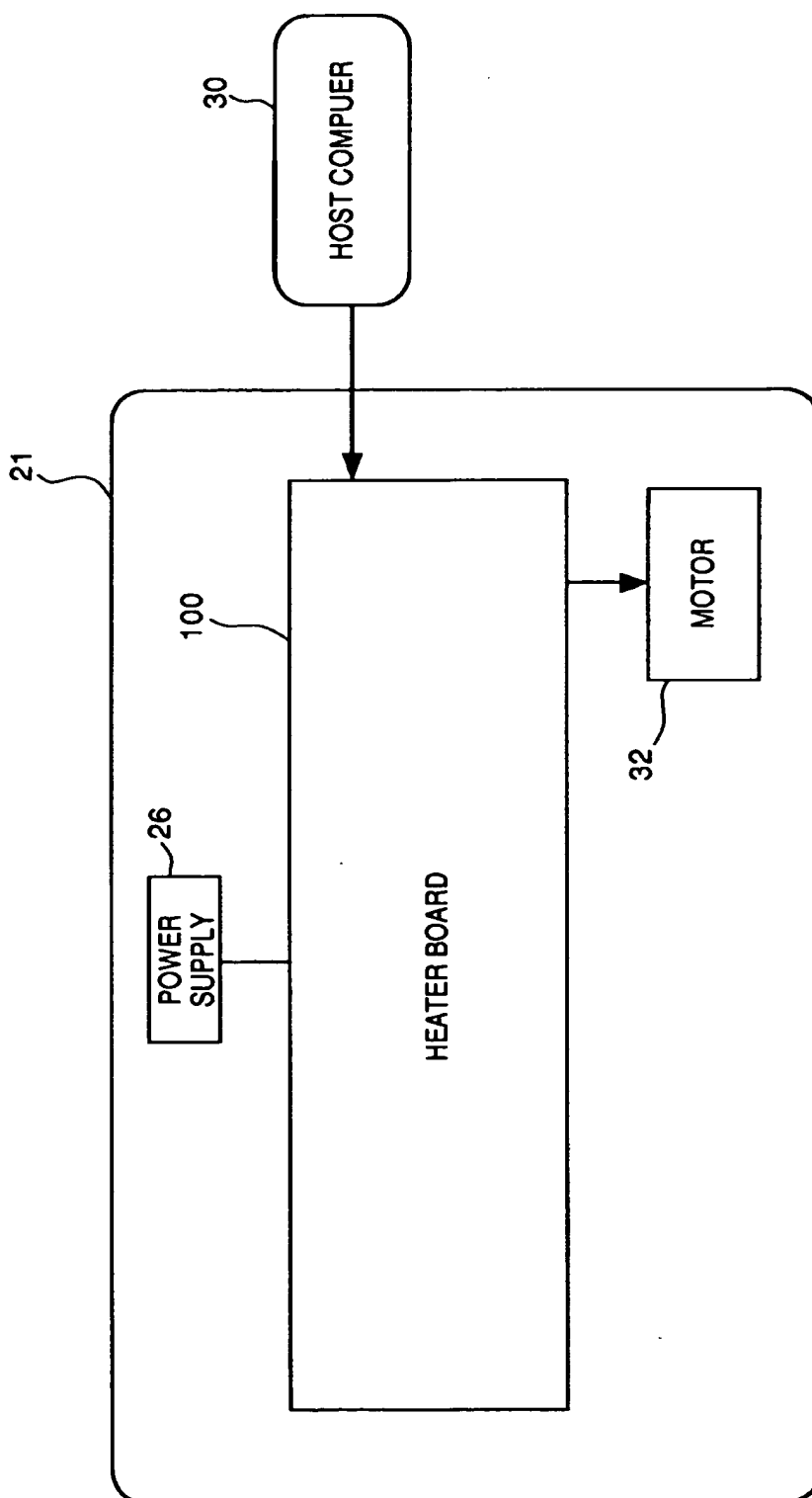


FIG. 9

